



English version



Jacques Jumeau

Technology of components used in heating.

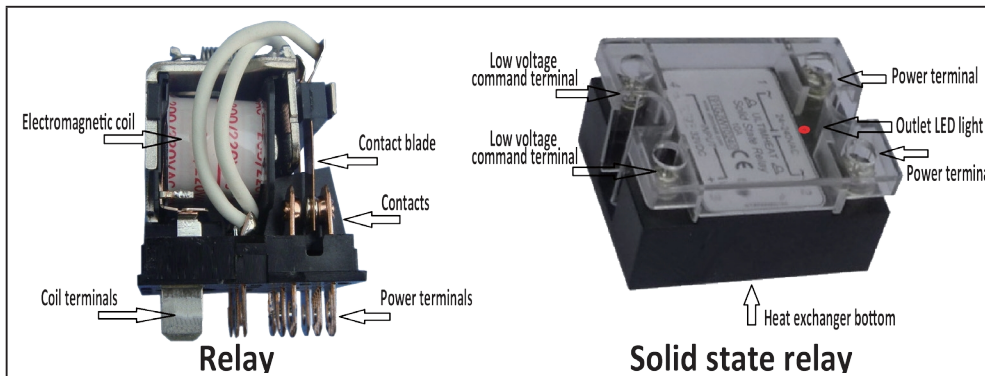
## Chapter 25

# Introduction to the use of solid state relays (SSR)



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The solid state relay, also called solid state contactor or SSR (English acronym for Solid State Relay) is the electronic equivalent of the electromechanical power contactor.

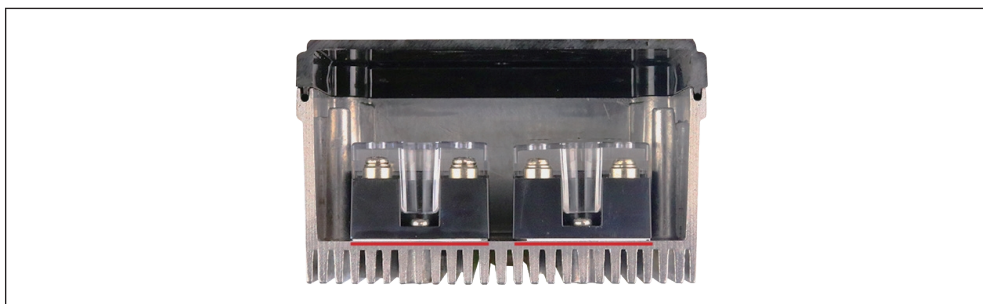


**The relay or electromechanical contactor:** The coil is made of a very large number of turns of a very thin copper wire. When a sufficient current goes through the coil, it produces a magnetic field that attracts the movable part and moves the reeds with electrical contacts. When the current no longer flows in the coil, the contacts return to their initial position thanks to a restoring spring.

**The solid state relay:** the input circuit, equivalent to the contactor coil is electrically isolated from the power circuit with an optocoupler (also known as photocoupler), composed of a LED and a phototransistor. This miniature electronic component can separate two electronic or electrical circuits whose grounds are not at the same voltage. The input circuit command is usually done by of low DC voltage pulses consuming a few milliamps. This input circuit controls a power circuit usually consisting of thyristors or triacs. Accurate controls, particularly those with PID action, may require very high heating opening and closing frequencies, with durations sometimes less than one second. These frequencies cause the electromechanical contactors quick wear but do not affect the static switches. It is the same for On/Off controlled applications with low differential (hysteresis) of systems submitted to sudden changes in temperature. Over the past two decades, the dimensions and characteristics of solid state relays connection were gradually standardized, and most models are now interchangeable.

### General comparison between solid state and electromechanical relays

	Radio interferences	Wear	Noise	Dimensions	Overheating	Insulation	Cost
<b>Solid state relay</b>	99% removed by the cut to zero technique and filters	No	No	Small except if a heatsink is required	Significant, often requires a heatsink	Open position: Residual leakage current	Medium, dropping
<b>Electromechanical relay</b>	Few interferences	The electrical contacts wear at each cycle	Click	Large for power contactors	Low	Open position: no current flows	Low



Installation example of solid state relays in an aluminum Ultimheat housing (thermal compound in red).

**Heat dissipation:** approximately 0.3% of the average power (about 1W per Ampere rms) passing through is dissipated by Joule effect in the solid state, and

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must be evacuated. For instance: a solid state 20A 240V relay, operating at 100% power, dissipates around 15 watts, which is sufficient in the case of a control box, to raise its internal temperature of 30-40 ° C. SSRs have a lower surface of aluminum which is used to remove that power. The temperature of this wall cannot exceed 115 ° C. Heat sinks should be provided to properly exhaust the heat generated. For this, it is necessary that this surface has an excellent thermal contact with the wall it is mounted on. A contact grease is necessary to improve the exchange. For Ultimheat boxes provided for solid state relays, the heat dissipation is achieved by aluminum fins incorporated into the rear of the case itself. This does not lead to any size or cost increase, unlike other concepts using separate heatsinks.

**Residual current:** an important parameter to consider when installing solid state relays is that there always remains a few milliamperes residual current when turned “OFF” (Unlike most electromechanical contactors where no current flows when the contacts are open).

**Transient overvoltages:** the sensitivity of solid state relays to transient overvoltages, which were an early weaknesses of these products, is now greatly reduced by using protective circuits generally based on MOV varistors.

**Current rating:** in the same way as electromagnetic relays, the current rating of solid state relays is given for a resistive load. Because of the extra currents of inductive opening and breaking loads , as well as extra power-currents of self-regulating heating elements, it is necessary to apply a reduction coefficient of the nominal current ratings in these applications.

**Table of current rating reduction coefficients**

Resistive load	Filament lamp	Electromagnetic coil	Transformer	Single phase motor	Three phase motor	Self-regulating heating cables*
1	0.8	0.5	0.5	0.12/0.24	0.18/0.33	0.6

\* Average value, depending on cable ambient temperature at startup, see the manufacturers manuals and Standard CEI60898.

### Temperature of the SSR rear side according to the dissipated power (Ambient temperature = 25°C, Blue lines = safety thermostat set points )

